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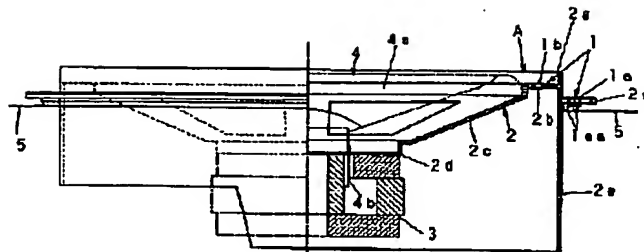
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APPLICANT : ONKYO CORP;

INVENTOR : ABE MIKIO;

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TITLE : SPEAKER FRAME



ABSTRACT : PROBLEM TO BE SOLVED: To provide safe water-proofness and to simplify work for assembling and fitting a speaker.

SOLUTION: An outer peripheral edge part 2a and a diaphragm fitting part 2b at the body part 2 of frame for a speaker composed of thermoplastic resin are covered with a water-proof cushion 1 composed of soft elastic resin. The body part 2 of the frame for a speaker is formed by injection molding and similarly, the water-proof cushion 1 is formed by double molding.

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